

Dura-Flow Specification Sheet

- Rubber Covered Hose
- 1", 1½", 1¾", 2", 2½" and 3"

Hose Construction

Hose shall be made from 100 percent high tenacity synthetic yarn, circularly woven and completely protected and locked-in by tough highly resistant synthetic nitrile rubber, forming a single homogeneous construction without the use of glues or adhesives of any type. Meeting all requirements of NFPA 1961. Warranty: Hose shall carry a five year written warranty.

Lining Properties

Ultimate Tensile Strength:

Tensile strength of the lining and cover shall not be less than 1500 PSI.

Ultimate Elongation:

400 percent minimum.

Accelerated Aging Test:

The tensile strength and ultimate elongation of the vulcanized rubber compound which has been subjected to the action of oxygen of a pressure of 300 PSI (± 10 PSI) and a temperature of 158°(± 18)F for a period of 96 hours shall retain 60 percent of its originally stated properties.

Hydrostatic Testing

Part Number	Diameter	Service Test Pressure	Acceptance Test Pressure	Burst Pressure
RC10-600	1"	300psi	600psi	900psi
RC15-600	1½"	300psi	600psi	900psi
RC17-600	1¾"	300psi	600psi	900psi
RC20-600	2"	300psi	600psi	900psi
RC25-600	2½"	300psi	600psi	900psi
RC30-600	3"	300psi	600psi	800psi

Abrasion Resistance

Hose shall withstand 30,000 cycles on the Taber Abrasion Machine (H-22 Wheel: 1 kg). Manufacturer must supply written warranties that this hose meets a minimum 30,000 cycles. Other abrasion test results (UL, DIN, etc.) can be supplied on request of purchaser.

Cold Resistance

Hose shall have a capability of use down to -35°F. Hose shall have no apparent damage to cover, reinforcement or lining when subjected to the following cold bending test: a 50 ft. length of dry hose is to be firmly coiled and placed in a cold box at -35°F for a duration of 24 hours. Immediately after removal of the hose from the box, hose should be uncoiled and laid out

by one operator. Following this procedure, the hose shall not leak nor show any damage to the reinforcement when subjected to the hydrostatic acceptance test stated above.

Ozone Resistance

Hose shall show no visible signs of cracking to the lining or cover when tested in accordance to ASTM D518 Procedure B (100pphm/118°F/70 hours).

Chemical Resistance

Exposure to sea water and contamination by most chemical substances, hydrocarbons, oils, alkalis, acids and greases must have no effect on the short or long term performance of the hose.

Heat Resistance

The hose, when subjected to a static pressure of 100 PSI, shall be capable of withstanding a surface temperature of 1200°F for a minimum of two minutes without rupture or damage to the synthetic reinforcement.

Hose Weight and Coil Diameters

The hose shall conform to the following average weights and diameters

Part Number	Diameter	Weight per Length (Coupled)	Coil Size - Coupled per 50' Lengths
RC10-600	1"	10 lbs	16 in.
RC15-600	1½"	12 lbs	16 in.
RC17-600	1¾"	14 lbs	17 in.
RC20-600	2"	16 lbs	17 in.
RC25-600	2½"	24 lbs	18 in.
RC30-600	3"	30 lbs	18 in.

Color

The color shall be of HI-VISIBILITY yellow or red. Other color available are: blue, orange and green.

Couplings

As required by purchaser, expansion ring threaded, STORZ clamp ring, etc.